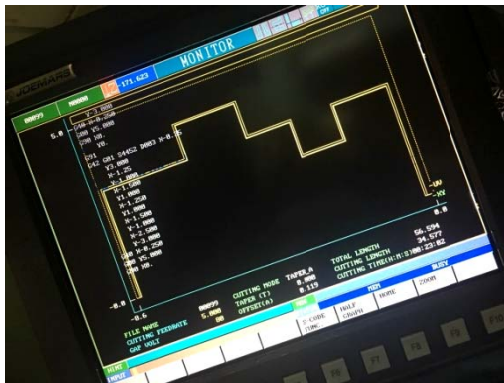


BACKLASH COMPENSATION

เครื่องไวร์คัท JOEMARS รุ่น WT355S อายุ 5++ ปี ตรวจเช็ค ทำ Backlash Compensation

โดย : บริษัท สยาม เอลมาเทค จำกัด



PAGE 3		PARAMETER		171.623		DIAGNOSIS	
NO.	DATA	NO.	DATA	The sign * means available right now without retooling			
0516	0.000	0536	10.000	No 516: Backward feedrate while short status is occurred (1.0)			
0517	300000	0537	0.300	No 517: The limit of cutting speed (300000 um/min)			
0518	700000	0538	0.200	No 518: Jog high speed (300000 um/min)			
0519	300000	0539	0.100	No 519: Jog medium speed (200000 um/min)			
0520	20000	0540	45.000	No 520: Jog low speed (100000 um/min)			
0521	0	0541	40.000	No 522: The distance between low-guide and workpiece mo			
0522	12.991	0542	0	*No 523: The wire feedrate while WF is 15 (m/min)			
0523	15	0543	0	*No 524: The acc value (Diag No.15) of water ion at 160i-ohm			
0524	770	0544	0	*No 525: The acc value (Diag No.15) of water ion at 110i-ohm			
0525	70	0545	0	*No 526: The gain value of gap Voltage display (0.1~2.0)			
0526	0.990	0546	500	*No 527: Time limit of short occur (1.0~30.0 sec)			
0527	5.000	0547	0	No 532: Open voltage paragraph setting (0~15)			
0528	0.000			No 533: Max block number (0000)			
0529	0.000			No 534: SV min_limitation (Min=10)			
0530	0.001			*No 535: Edge feedrate (100~999 mm/min)			
0531	0.000						
0532	15						
0533	32000						
0534	25						
0535	100.000						

